



DOC SWINSON'S

LEGENDARY
WHISKEY BLENDEERS

THE FORGOTTEN ONE

16 YEAR STRAIGHT BOURBON WHISKEY FINISHED IN MADEIRA CASKS

LIMITED RELEASE



EXPLORATORY CASK SERIES

Due to COVID-19, Doc Swinson's switched from producing whiskey to hand sanitizer to quickly meet the needs of our community. In the midst of that shift, dozens of our casks were delayed and stored in our warehouse before being rediscovered.

This bourbon was one of those delayed projects and spent a little extra time in the casks gaining an exceptional array of flavors. This release spent 12 years in American oak, followed by 4 years in two very distinct Madeira casks—one sweet and one dry. This once-in-a-lifetime release produced only 273 bottles and that is it, never to be made again.



2022-2023
AWARDS

"Best Independent Bottler"
2022 Ascot Awards

2022 WA State Bourbon Distillery of the Year
New York International Spirits Competition

FINALIST | Best Whiskey
Tales of the Cocktail, Ascot Awards, S.F. World Spirits Competition

EXPLORATORY CASK SERIES



PROOF: 98.7

SENSORY NOTES



Fruit leather, anabelle plums, toasted almond



Orange Marmalade, caramel, oak, stone fruits, minerals, and dry mixed nuts



A full bodied bourbon with bright upfront notes of citrus that lead into richer stone fruits with a silky texture

BLENDING CASKS

RELEASE No: 22-0011

MASHBILL No. 1

84% corn
8% rye
4% malted barley- Tennessee
Bourbon

FINISHING & MATURATION

American White Oak
minimum 12 years

Ex-Sercial Madeira Cask
4 years

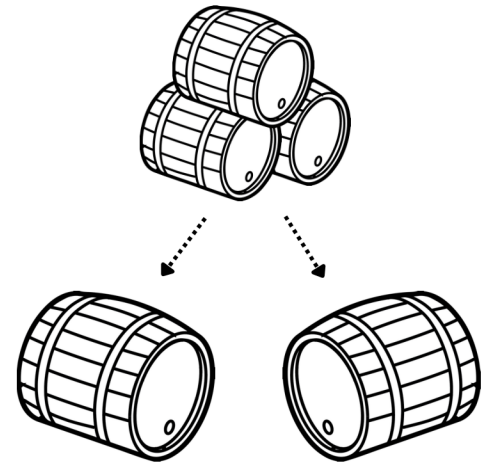
Ex-Malmsey Madeira Cask
4 years

DOC SWINSON'S

THE FORGOTTEN ONE

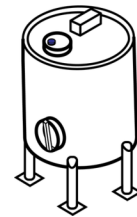
~ PROCESS METHOD ~

12 YEAR OLD
TENNESSEE BOURBON



EX-SERCIAL
MADEIRA
225L

EX-MALMSEY
MADEIRA
400L



BLEND



BOTTLE OF DOC SWINSONS



YOUR ENJOYMENT

RARE RELEASE

DUE TO COVID-19, DOC SWINSON'S SWITCHED FROM PRODUCING WHISKEY TO HAND SANITIZER TO QUICKLY MEETS THE NEEDS OF OUR COMMUNITY. IN THE MIDDLE OF THAT SHIFT, DOZENS OF OUR CASKS WERE DELAYED AND STORED IN OUR WAREHOUSE BEFORE BEING REDISCOVERED. THIS BOURBON WAS ONE OF THOSE DELAYED PROJECTS, AND SPENT A LITTLE EXTRA TIME IN THE CASKS GAINING AN EXCEPTIONAL ARRAY OF FLAVORS. THIS RELEASE SPENT 12 YEARS IN AMERICAN OAK, FOLLOWED BY 4 YEARS IN TWO VERY DISTINCT MADEIRA CASKS—ONE SWEET AND ONE DRY.

EASY-CRACKING WAX, SIMPLY TWIST TO OPEN

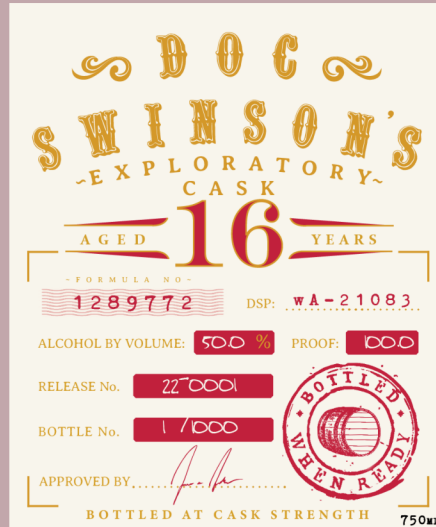


DISTILLED IN TENNESSEE,
METICULOUSLY FINISHED, BLENDED
AND BOTTLED BY DISTILLERS WAY LLC.
FERNDALE, WASHINGTON
WWW.DOCWHISKEY.COM

GOVERNMENT WARNING: (1) ACCORDING TO THE SURGEON GENERAL, WOMEN SHOULD NOT DRINK ALCOHOLIC BEVERAGES DURING PREGNANCY BECAUSE OF THE RISK OF BIRTH DEFECTS. (2) CONSUMPTION OF ALCOHOLIC BEVERAGES IMPAIRS YOUR ABILITY TO DRIVE A CAR OR OPERATE MACHINERY, AND MAY CAUSE HEALTH PROBLEMS.



NON-CHILL FILTERED TO PRESERVE FULL FLAVOR



STRAIGHT BOURBON WHISKEY
FINISHED IN MADEIRA CASKS

RARE RELEASE BOTTLING

THE FORGOTTEN ONE
BOTTLED IN SMALL BATCHES

DESCRIPTION

This is not the first release of a Doc Swinson's Madeira cask finish whiskey, but it is certainly the oldest (by far!) and spent the longest in the casks than any other finished cask we have done. This release is the very last of the Tennessee Bourbon that helped build the Doc Swinson's name, back before we really had a name to tell about.

We saved a tiny portion to age for these last 4 years in these two exceptional Madeira casks and we are very happy we did so. This whiskey is a blend of primarily the Sercial Madeira cask which is citrus forward, dry, and nutty, with a hint of the very sweet, yet dark, grape flavors of the Malmsey Madeira cask. This blend is rich and balanced, and the mid 90s proof point is actually cask strength with no water added. It's what nature did over 16 years for us.

PRODUCT SPECS

CASE DIMENSIONS:

13"H x 9.75"L x 6.5"W

BOTTLE DIMENSIONS:

12.1"H x 3"W

CASE CONTENTS:

6 X 750 ml Bottles



EXPLORE MORE OF
DOC'S AWARD
WINNING LINEUP

