

DOC SWINSON'S

LEGENDARY
WHISKEY BLENDEERS

TAWNY PORT FINISH

STRAIGHT BOURBON WHISKEY FINISHED IN TAWNY PORT CASKS

LIMITED RELEASE



EXPLORATORY CASK SERIES

Hailing from Portugal, these old casks were home to a selection of Tawny Ports for decades before making their way across the Atlantic. They were then filled with Doc Swinson's signature "Blender's Cut Bourbon," a blend of two five-year bourbon whiskeys. Aging in the Pacific Northwest over several months, our Master Blender selected each cask for specific characteristics that he felt showcased the bourbon and the richness of the Tawny Port.

Weaving together red fruits, apricots, raisins and walnuts, this world of flavors will jump around on your tongue.



2022-2023
AWARDS

"Best Independent Bottler"

2022 *Ascot Awards*

2022 WA State Bourbon Distillery of the Year

New York International Spirits Competition

FINALIST | Best Whiskey

Tales of the Cocktail, Ascot Awards, S.F. World Spirits Competition

EXPLORATORY CASK SERIES



PROOF: 114.9

SENSORY NOTES



Red berry, tannin, cherry, oak, chocolate powder, caramel



Dark chocolate tart cherry, toffee, tannin, toasted oak, and cranberry



A robust wine finish that grips to the bourbon lending loads of red fruits and tannin.

BLENDING CASKS

22-0010
RELEASE No:

MASHBILL No. 1

60% corn
36% rye
4% malted barley

MASHBILL No. 2

75% corn
21% rye
4% malted barley

FINISHING & MATURATION

American White Oak
minimum 5 years old

Ex-Tawny Port Casks

7 months 26 days & 2 months 9 days



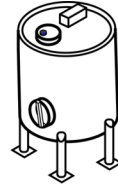
TAWNY PORT

~ PROCESS METHOD ~

MASHBILL #1 MASHBILL #2



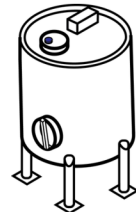
AGED BOURBONS



BLEND BOURBONS



EX-TAWNY PORT CASKS
225-300L



BLEND
SELECTED
CASKS



BOTTLE OF DOC SWINSONS



YOUR ENJOYMENT

TAWNY PORT

HAILING FROM PORTUGAL, THESE OLD CASKS WERE HOME TO A SELECTION OF TAWNY PORTS FOR MANY YEARS BEFORE MAKING THEIR WAY ACROSS THE ATLANTIC TO BE FILLED WITH DOC SWINSON'S BLEND OF TWO FIVE-YEAR BOURBON WHISKEYS. EXUDING A RICH AMBER COLOR IN THE GLASS WITH AROMAS OF WILD RED BERRIES, DRIZZLED CARAMEL, AND RICH NUTTINESS, THIS WORLD OF FLAVORS JUMP AROUND ON YOUR TONGUE. TAWNY PORT IS ONE OF OUR FAVORITE FORTIFIED WINE CASK RELEASES AND ONLY COME ONE A FEW TIMES A YEAR AND IN LIMITED BATCHES, SO

ENJOY THIS LIMITED FRUIT BOMB WHILE YOU HAVE ONE!

EASY-CRACKING WAX, SIMPLY TWIST TO OPEN



DISTILLED IN INDIANA,
METICULOUSLY BLENDED AND
BOTTLED BY DISTILLERS WAY LLC.
FERNDALE, WASHINGTON
WWW.DOC5WHISKEY.COM

GOVERNMENT WARNING: (1) ACCORDING TO THE SURGEON GENERAL, WOMEN SHOULD NOT DRINK ALCOHOLIC BEVERAGES DURING PREGNANCY BECAUSE OF THE RISK OF BIRTH DEFECTS. (2) CONSUMPTION OF ALCOHOLIC BEVERAGES IMPAIRS YOUR ABILITY TO DRIVE A CAR OR OPERATE MACHINERY, AND MAY CAUSE HEALTH PROBLEMS.



NON-CHILL FILTERED TO PRESERVE FULL FLAVOR

DOC SWINSON'S
- EXPLORATORY -
CASK

TAWNY PORT

- FORMULA NO -

1445541

DSP: WA-21083

ALCOHOL BY VOLUME: 50.0% PROOF: 100.0

RELEASE No. 227001

BOTTLE No. 1/1000

APPROVED BY: *[Signature]*

BOTTLED AT CASK STRENGTH 750ML



STRAIGHT BOURBON WHISKEY
FINISHED IN TAWNY PORT CASKS

LIMITED EDITION

Hand selected for character & bottled when ready
BOTTLED IN SMALL BATCHES

DESCRIPTION

There's a whole group of spirituous delights out there that rarely make it to the American market, let alone outside of the region they are crafted in. Whether these beverages are super-rare or just atypical for the American palate, we found them to be excellent and want to share some of these epic flavors with you.

This Tawny Port finished Straight Bourbon Whiskey is one of Doc's series of fortified wine finishes, with subsequent releases that each yield unique flavor profiles. Unifying them all is a robust body which ends legs to the dark chocolate-covered cherry, toffee, tobacco, and oak tannin. These limited releases produce just a few hundred bottles, so if you see it, we recommend you grab it as our Exploratory Casks are one-of-a-kind.

PRODUCT SPECS

CASE DIMENSIONS:

13"H x 9.75"L x 6.5"W

BOTTLE DIMENSIONS:

12.1"H x 3"W

CASE CONTENTS:

6 X 750 ml Bottles



EXPLORE MORE OF
DOC'S AWARD
WINNING LINEUP

