



# DOC SWINSON'S

LEGENDARY  
WHISKEY BLENDEERS

## SMOKE ON WATER

STRAIGHT RYE WHISKEY FINISHED IN EX-PEATED SCOTCH QUARTER CASKS

LIMITED RELEASE



EXPLORATORY  
CASK SERIES

### FIRE IN THE RYE!

From our Master Blender Jesse Parker's cabinet of curiosities, this whiskey combines Doc Swinson's blend of two five-year rye whiskeys, a small group of super smokey scotch quarter casks and plenty of time, making this a truly rare release.

Grassy rye meets sweet and spicy, followed by notes of tobacco, mint, and lingering damp smoke. Break out the vinyl, turn on the black light, and enjoy this limited-release velvety pour before it's gone.



2022-2023  
AWARDS

### "Best Independent Bottler"

2022 Ascot Awards

2022 WA State Bourbon Distillery of the Year  
New York International Spirits Competition

### FINALIST | Best Whiskey

Tales of the Cocktail, Ascot Awards, S.F. World Spirits Competition

### EXPLORATORY CASK SERIES



PROOF: 103.8

### SENSORY NOTES



Bourbon vanilla beans, pie crust, anise, & fruit leather



Stewed dark fruits, cuban tobacco, re-roasted hatch chilies, red-hot candies and wet smoke



Exceptional balance of sweet, vegetal and smokey; a heavy-weighted and thick bodied whiskey

### BLENDING CASKS

RELEASE No: 22-0014

#### MASHBILL No. 1

95 % rye  
5% malted barley

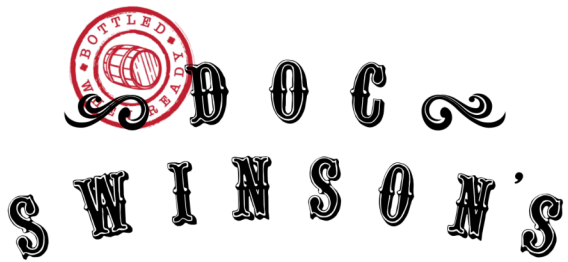
#### MASHBILL No. 2

45% corn  
51% rye  
4% malted barley

### FINISHING & MATURATION

American White Oak  
minimum 5 years old

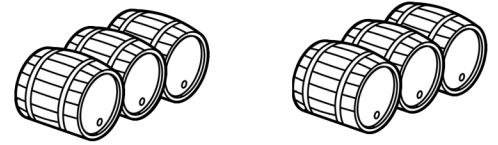
Ex-Peated Scotch Quarter Casks  
1 months 28 days



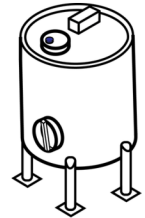
# SMOKE ON WATER

~ PROCESS METHOD ~

MASHBILL #1 MASHBILL #2



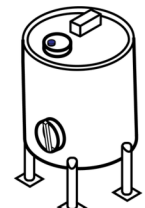
AGED RYES



BLEND RYES



EX-PEATED SCOTCH QUARTER CASKS  
125L



BLEND  
SELECTED  
CASKS



BOTTLE OF DOC SWINSONS



YOUR ENJOYMENT

**SMOKE ON WATER**

FIRE IN THE RYE! FROM OUR MASTER BLENDER JESSE PARKER'S CABINET OF CURIOSITIES, THIS WHISKEY COMBINES DOC SWINSON'S BLEND OF TWO FIVE-YEAR RYE WHISKEYS, A SMALL GROUP OF SUPER SMOKEY SCOTCH QUARTER CASKS AND PLENTY OF TIME, MAKING THIS A TRULY RARE RELEASE. GRASSY RYE MEETS SWEET AND SPICY, FOLLOWED BY NOTES OF TOBACCO, MINT, AND LINGERING DAMP SMOKE. BREAK OUT THE VINYL, TURN ON THE BLACK LIGHT, AND ENJOY THIS LIMITED-RELEASE VELVETY POUR BEFORE IT'S GONE.


\*\*\*EASY-CRACKING WAX, SIMPLY TWIST TO OPEN\*\*\*



DISTILLED IN INDIANA,  
METICULOUSLY BLENDED AND  
BOTTLED BY DISTILLERS WAY LLC.  
FERNDALE, WASHINGTON  
WWW.DOCSSWHISKEY.COM

GOVERNMENT WARNING:(1)ACCORDING TO THE SURGEON GENERAL, WOMEN SHOULD NOT DRINK ALCOHOLIC BEVERAGES DURING PREGNANCY BECAUSE OF THE RISK OF BIRTH DEFECTS.(2)CONSUMPTION OF ALCOHOLIC BEVERAGES IMPAIRS YOUR ABILITY TO DRIVE A CAR OR OPERATE MACHINERY, AND MAY CAUSE HEALTH PROBLEMS.

NON-CHILL FILTERED TO PRESERVE FULL FLAVOR



**STRAIGHT RYE WHISKEY**  
FINISHED IN  
PEATED SCOTCH QUARTER CASKS

LIMITED EDITION  
*Hand selected for character & bottled when ready*  
BOTTLED IN SMALL BATCHES

## DESCRIPTION

From the misty shores of Scotland, a whiskey so distinct you'll never forget the flavors of this smokey potion. Intensity from the peat used in fueling the grain malting kilns is where the signature smokey character associated with Islay scotch whiskey comes from - but this story isn't all about Scotland. Our Master Blender, Jesse Parker, has always enjoyed a good smokey whiskey, something that really sits with you; so he decided to go where few have gone before. Pairing specially made quarter casks once used to age peated Scotch, these soaked Scotch casks are then gathered up to continue their legacy by aging Doc's signature "Blender's Cut Rye Whiskey" for several months. This process brings together flavors of apricots, Italian plum preserves, roasted hatch peppers, cinnamon candies, and wet smoke into the fold. A chewy American whiskey worthy of a Glencairn glass.

### PRODUCT SPECS

**CASE DIMENSIONS:**

13"H x 9.75"L x 6.5"W

**BOTTLE DIMENSIONS:**

12.1"H x 3"W

**CASE CONTENTS:**

6 X 750 ml Bottles



EXPLORE MORE OF  
DOC'S AWARD  
WINNING LINEUP

