

BOTTLED WHEN READY

DOC SWINSON'S

LEGENDARY
WHISKEY BLENDERS

FRENCH TOASTED

STRAIGHT BOURBON WHISKEY FINISHED IN NEW TOASTED FRENCH OAK CASKS

LIMITED RELEASE



EXPLORATORY CASK SERIES

This very spirit starts its first 5 years (or more) in traditional American oak and is then paired with tight grained French oak from Taransaud cooperage rooted in the heart of cognac, France.

These casks are often used in making some of the world premiere wines and cognacs. We find these casks to add rich textures, deep sweetness, and exotic baking spices.



2022-2023 AWARDS

"Best Independent Bottler"
2022 *Ascot Awards*

2022 **WA State Bourbon Distillery of the Year**
New York International Spirits Competition

FINALIST | Best Whiskey
Tales of the Cocktail, Ascot Awards, S.F. World Spirits Competition

EXPLORATORY CASK SERIES



PROOF: 110.8

SENSORY NOTES



Cocoa, coffee, toasted oak



Toffee, chocolate ganache, orange marmalade, vanilla buttercream, baking spice



Long, smooth and drinks like an old cognac

BLENDING CASKS

RELEASE No: 23-0001

MASHBILL No. 1

60% corn
36% rye
4% malted barley

MASHBILL No. 1

75% corn
21% rye
4% malted barley

FINISHING & MATURATION

American White Oak
minimum 5 years old

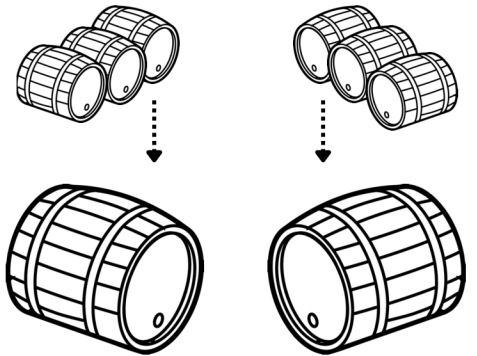
New French Oak from Taransaud Cooperages-
5.5 months & 9.5 months



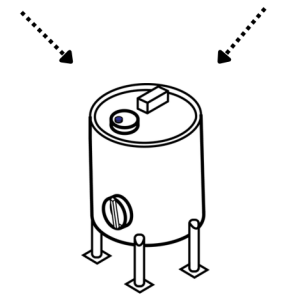
FRENCH TOASTED

~ PROCESS METHOD ~

MASHBILL #1 MASHBILL #2



FRENCH OAK MEDIUM TOASTED FRENCH OAK MEDIUM TOASTED



BLEND & PROOF



BOTTLE OF DOC SWINSONS



YOUR ENJOYMENT

The Barrels used in this release came exclusively from Taransaud Cooperages, nestled among famous cognac houses. They were then seasoned for a minimum of 36 months, far longer than most and paired with a medium toast. This allows the sweetness and spice to come through on the spirit.

FRENCH TOASTED
 AMERICAN OAK IS THE STANDARD IN THE BOURBON INDUSTRY, IT CONTRIBUTES THE SIGNATURE FLAVORS OF CARAMEL AND VANILLA THAT WE ALL KNOW AND LOVE. HOWEVER, THERE ARE MANY DIFFERENT TYPES OF OAK SPECIES, EACH WITH ITS OWN DISTINCT FLAVOR PROFILE. EXPLORING THESE WOOD SPECIES HAS BECOME A MAJOR FOCUS FOR OUR MASTER BLENDER, JESSE PARKER. THIS VERY SPIRIT STARTS IT'S FIRST 6 YEARS (OR MORE) IN TRADITIONAL AMERICAN OAK THEN PAIRED WITH TIGHT GRAIN FRENCH OAK FROM TARANSAUD COOPERAGE ROOTED IN THE HEART OF COGNAC, FRANCE. THESE CASKS ARE OFTEN USED IN MAKING SOME OF THE WORLD PREMIERE WINES AND COGNACS, WE FIND THESE CASKS TO ADD RICH TEXTURES, DEEP SWEETNESS, AND EXOTIC BAKING SPICES.

EASY-CRACKING WAX, SIMPLY TWIST TO OPEN



DISTILLED IN INDIANA
 AGED, METICULOUSLY BLENDED, AND
 BOTTLED BY DISTILLERS WAY, LLC.
 FERNDALE, WASHINGTON
 DOCSWHISKEY.COM

GOVERNMENT WARNING: (1) ACCORDING TO THE SURGEON GENERAL, WOMEN SHOULD NOT DRINK ALCOHOLIC BEVERAGES DURING PREGNANCY BECAUSE OF THE RISK OF BIRTH DEFECTS. (2) CONSUMPTION OF ALCOHOLIC BEVERAGES IMPAIRS YOUR ABILITY TO DRIVE A CAR OR OPERATE MACHINERY, AND MAY CAUSE HEALTH PROBLEMS.



NON-CHILL FILTERED TO PRESERVE FULL FLAVOR



FRENCH TOASTED
 - FORMULA NO -
 1516523 DSP: WA-21083
 ALCOHOL BY VOLUME: 55.4 % PROOF: 110.8
 RELEASE No. 23-0001
 BOTTLE No. 0001
 APPROVED BY [Signature]
 DOUBLE WOOD 750ml



STRAIGHT BOURBON WHISKEY
 -FINISHED IN-
 TOASTED FRENCH OAK CASKS
 LIMITED EDITION
 -Hand selected for character & bottled when ready-
 BOTTLED IN SMALL BATCHES

DESCRIPTION

American oak is the standard in the bourbon industry, it contributes the signature flavors of caramel and vanilla that we all know and love.

However, there are many different types of oak species, each with its own distinct flavor profile.

Exploring these wood species has become a major focus for our Master Blender, Jesse Parker.

PRODUCT SPECS

CASE DIMENSIONS:
 13"H x 9.75"L x 6.5"W

BOTTLE DIMENSIONS:
 12.1"H x 3"W

CASE CONTENTS:
 6 X 750 ml Bottles



EXPLORE MORE OF
 DOC'S AWARD
 WINNING LINEUP

