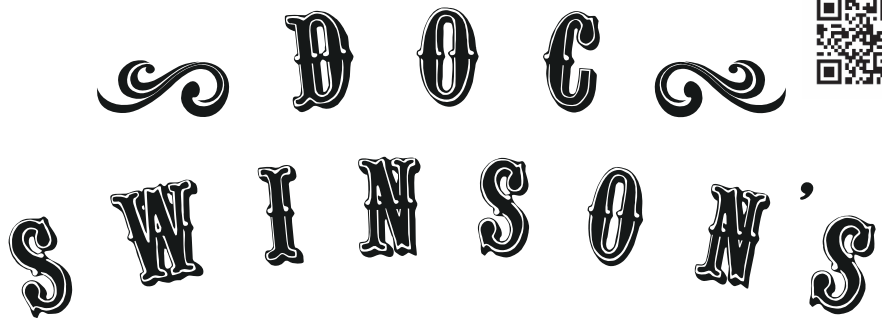




114.2  
PROOF



## COLLABORATION CASK

A limited release of a collaboration between Kiona Vineyards  
& Doc Swinson's Whiskey

# KIONA

## CABERNET SAUVIGNON CASK

### Straight Bourbon Whiskey Finished in Kiona Vineyards Cabernet Sauvignon Casks

#### Exploratory Cask

We are fortunate to live in a region that produces great wine, beer and spirits, so we are very excited to dabble with local casks when we can to create unique whiskey. Kiona Vineyards founded the Red Mountain AVA in the early 1970's when they planted the Old Block section of their vineyard. The fine folks at Kiona kindly gave us these Old Block Cabernet Sauvignon barrels. After resting this bourbon in these barrels for over a year the bourbon picks up red currant and tart cherry flavor as well as a beautiful ruby hue.

*This is an extremely small batch consisting of only two barrels and released only ever few years.*

#### Blending & Casks

##### Bourbon Mashbill

75% corn | 21% rye | 4% malted barley




##### Finishing & Maturation: 6 years 3 months

American white oak char #4 (200L)

Kiona Vineyards OLD BLOCK Cabernet Sauvignon casks for

NO. BOTTLES  
**495**

#### Sensory Notes

-  Dark stone fruit, cabernet, soft licorice, toasted french oak
-  Dark chocolate brandied cherries, baking spice, apple pie filling, toasted almond
-  A Full-bodied bourbon with rich flavors of mon cheri, toasted almonds and creme brulee

# Process Method

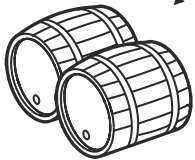
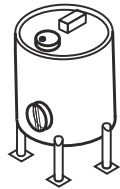
## KIONA CASK

mashbill #1



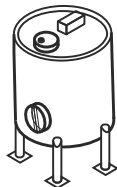
Aged Bourbon 5yrs

BLEND BOURBONS



CABERNET SAUVIGNON CASKS (french oak)

BLEND CASKS

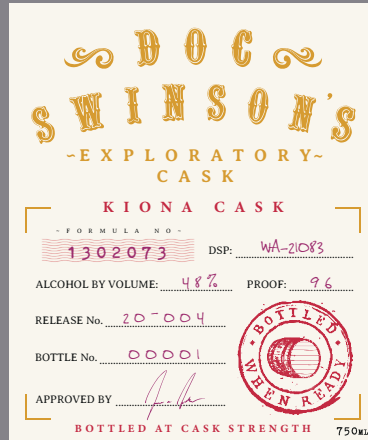


BOTTLE of DOC SWINSON'S

YOUR ENJOYMENT



# DOC SWINSON'S



## DESCRIPTION

Back when Doc Swinson's was processing a handful of barrels a year it was suggested to us to work with a local winery in Washington, a friend of ours suggested Kiona Vineyards. We thought we'd roll the dice and see if a winery with serious clout would allow a little blending house use their barrels and name on their whiskey.

Each year, Doc's blender, Jesse Parker drives across the state and picks up a few barrel from the winery cellars each year. The first time this happened, the vintners had two barrels from their rare selection at OLD BLOCK vineyard where the oldest vines from 1974 grow. Freshly emptied and filled with whiskey the same day, this tradition has carried on. These casks are rare and coveted here at Doc's. A rare & exceptional release.

## PRODUCT SPECS

Case:  
750ML X 6 bottles per case

Case Dimensions:  
13"H x 9.75"L x 6.5"W

Bottle Dimensions:  
12.1"H x 3"W

