

# DOC SWINSON'S

LEGENDARY  
WHISKEY BLENDEERS

## BOSSA NOVA

STRAIGHT BOURBON WHISKEY FINISHED IN AMBURANA WOOD CASKS



### EXPLORATORY CASK SERIES

Brazilian amburana wood has been hailed as the "whiskey unicorn."

It is the secret sauce that fills the gaps with cinnamon spice and sweetness, making for a well-rounded whiskey that transports you back to fresh snicker-doodles and cinnamon buns right out of the oven.

We are excited to release this whiskey unicorn as these barrels have been a true dive into exploring complementary flavor profiles to our bourbons.



2022-2023  
AWARDS

"Best Independent Bottler"  
2022 *Ascot Awards*

2022 *WA State Bourbon Distillery of the Year*  
*New York International Spirits Competition*

**FINALIST | Best Whiskey**  
*Tales of the Cocktail, Ascot Awards, S.F. World Spirits Competition*

### EXPLORATORY CASK SERIES



PROOF: 112.8

### SENSORY NOTES



Sweet vanilla, cinnamon, and cookies dominate the nose



Brown butter, apple pie crust, gooey cinnamon buns with a hint of sage



Sweet, and unfolding, a flavor that keeps on giving

### BLENDING CASKS

**Release Number** 23-0002

#### MASHBILL No. 1

60% corn  
36% rye  
4% malted barley

#### MASHBILL No.2

75% corn  
21% rye  
4% malted barley

### FINISHING & MATURATION

American Oak Char #4 (200L Cask)  
min. 5 years

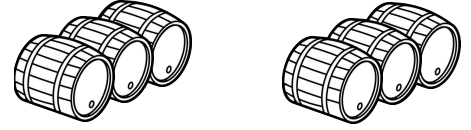
Brazilian Amburana Wood (200L Cask)



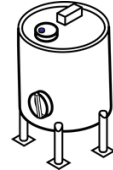
# BOSSA NOVA

~ PROCESS METHOD ~

MASHBILL #1 MASHBILL #2



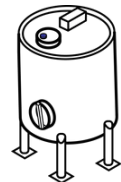
AGED BOURBONS



BLEND BOURBONS



AMBURANA WOOD CASKS 200L



BLEND SELECTED CASKS



BOTTLE OF DOC SWINSONS



YOUR ENJOYMENT

## BOSSA NOVA

WHEN BRAZIL COMES TO MIND, WE OFTEN THINK OF THE AMAZON RAIN FOREST, EPIC FOOTBALL TOURNAMENTS, WHITE SAND BEACHES THAT STRETCH AS FAR AS THE EYE CAN SEE, THIS EXOTIC FINISH IS EXACTLY THAT! A BOUNTIFUL EXPRESSION OF BUTTER CREAM, VANILLA AND CINNAMON NOTES WILL FILL THE ROOM, TRANSPORTING YOU TO MEMORIES OF FRESH BAKED SNICKER DOODLES COMING OUT OF THE OVEN.

"BOSSA NOVA" IS A GENRE OF BRAZILIAN MUSIC INSPIRED BY SAMBA AND JAZZ AND LITERALLY TRANSLATES TO "NEW WAVE" BUT THE WORD "BOSSA" IS ALSO AN OLD BRAZILIAN SLANG WORD MEANING SOMETHING DONE WITH PARTICULAR CHARM. WE FEEL THIS "NEW CHARM" (BOSSA NOVA) WAS A FITTING NAME FOR THIS BOURBON WHISKEY FINISHED IN BRAZILIAN AMBURANA WOOD.

\*\*\*EASY-CRACKING WAX, SIMPLY TWIST TO OPEN\*\*\*



DISTILLED IN INDIANA  
AGED, METICULOUSLY BLENDED, AND  
BOTTLED BY DISTILLERS WAY, LLC.  
FERNDALE, WASHINGTON  
DOCSWHISKEY.COM

GOVERNMENT WARNING: (1) ACCORDING TO THE SURGEON GENERAL, WOMEN SHOULD NOT DRINK ALCOHOLIC BEVERAGES DURING PREGNANCY BECAUSE OF THE RISK OF BIRTH DEFECTS. (2) CONSUMPTION OF ALCOHOLIC BEVERAGES IMPAIRS YOUR ABILITY TO DRIVE A CAR OR OPERATE MACHINERY, AND MAY CAUSE HEALTH PROBLEMS.



NON-CHILL FILTERED TO PRESERVE FULL FLAVOR

DOC SWINSON'S  
-EXPLORATORY-  
CASK

BOSSA NOVA

- FORMULA NO -

1532529

DSP: WA-21083

ALCOHOL BY VOLUME: 52.5 % PROOF: 105

RELEASE No. 23-0001

BOTTLE No. 0001

APPROVED BY

DOUBLE WOOD

750ML



STRAIGHT BOURBON WHISKEY  
-FINISHED IN-  
BRAZILIAN AMBURANA CASKS

LIMITED EDITION

Hand selected for character & bottled when ready  
BOTTLED IN SMALL BATCHES

## DESCRIPTION

When Brazil comes to mind we often think of the Amazon rainforest, legendary football tournaments, white sand beaches that stretch as far as the eye can see - this exotic finish is exactly that!

A bountiful expression of butter cream, vanilla, and cinnamon notes will fill the room, transporting you to memories of fresh baked snicker-doodles coming out of the oven. Bossa Nova is a genre of Brazilian music inspired by samba and jazz and literally translates to "new wave." But the word "bossa" is also an old Brazilian slang word meaning something done with particular charm. We feel this "new charm" (Bossa Nova) was a fitting name for this bourbon whiskey finished in Brazilian amburana wood.

## PRODUCT SPECS

CASE DIMENSIONS:  
13"H x 9.75"L x 6.5"W

BOTTLE DIMENSIONS:  
12.1"H x 3"W

CASE CONTENTS:  
6 X 750 ml Bottles



EXPLORE MORE OF  
DOC'S AWARD  
WINNING LINEUP

